## **ACO Water Management:**

### Urban + Landscape

Uniclass L7315	EPIC J3413
CI/SfB	
(52.5)	

### ACO HexDrain® Pro

- Provides effective drainage for a wide range of surface areas
- ✓ Suitable for light to medium duty traffic applications
- ✓ HexTechnology™: Strong and robust channel design
- ✓ Heelguard<sup>™</sup> grating suitable for pedestrian traffic
- ✓ Light weight for easy installation
- Outlet available by gullies, sumps or channel knockout
- ✓ 100% recyclable
- ✓ ACO Drainlock™ grating this bar-less locking device allows for quick and simple installation of gratings
- ✓ CE marked and fully certified to Load Class C 250 BS EN 1433:2002







### ACO HexDrain® Pro

# High quality, high strength general purpose channel drainage system

Manufactured using recycled polypropylene, ACO HexDrain® Pro is a high quality channel drainage system ideal for light to medium duty traffic applications.

The high strength 1m black plastic channel has integral edge rails for improved strength and comes complete with Heelguard™ black gratings fitted with ACO's Drainlock™ barless locking system.

The system benefits from HexTechnology™, an advanced process of plastic design and manufacturing technology. The hexagonal structure of the channel provides exceptional strength and rigidity whilst keeping weight to a minimum.

### Typical applications

- Domestic landscaping
- ▶ Public landscaping
- Car parks



## ACO HexDrain® Pro

**System Overview** 



C 250 Public parking areas, service stations (cars) and slow-moving light commercial vehicles



Heelguard<sup>™</sup> gratings

Sealant groove for simple

watertight installations

V-shaped ultra smooth channel bore improves speed

of water flow and promotes

Male and female channel

with 8mm slots

self cleansing

Anti-shunt device prevents grating movement once installed

ACO Drainlock™ grating – this bar-less locking device allows for quick and simple installation of gratings

Protective plastic edge rail for improved strength

The ACO HexDrain® Pro has an internal width of 100mm

Minimum concrete level markings to aid installation

Textured external surfaces and anchors key product securely into concrete surround

into concrete surround

Cutting guide to create half metre channels

CE marked and fully certified to BS EN 1433:2002 Load Class C 250

Vertical knockout for connection to PVC-U pipe or sump via vertical outlet connectors

Side knockout for 90°

channel connection

## connections clip together for quick and simple installation

### ACO HEXDRAIN PRO GRATING AND ACCESSORIES



This system comes complete with 8mm slotted Heelguard™ black composite gratings.



Vertical outlet connector



Universal endcap



Sump unit with silt bucket



Foul air-trap

### ACO HexDrain® Pro channel assembly

Product		Length	Width	Depth	Invert	Weight	
code	Description	(mm)	(mm)	(mm)	mm	(kg)	
11025	Channel with black composite Heelguard™ grating 1m	1000	138	150	125	3.7	

### ACO HexDrain® Pro accessories

Product		Length	Width	Depth	Invert	Weight
code	Description	(mm)	(mm)	(mm)	mm	(kg)
11086	Universal endcap	11	138	150	-	0.1
11285	Ø110mm vertical outlet connector	-	Ø110	60	-	0.1
11286	Ø160mm vertical outlet connector	-	Ø160	80	-	0.2
11191	Ø110mm roddable foul air-trap	240	Ø110	400	-	1.2
11192	Ø160mm roddable foul air-trap	340	Ø160	415	-	1.4
11385	Black plastic sump assembly c/w silt bucket*	-	Ø160	510	-	3.0

\*Sump assembly consists of a Ø160mm vertical outlet connector, silt bucket and sump body. Sump unit: Ø110mm outlet (upper) invert height to F.G.L = 362mm. Ø110mm or Ø160mm outlet (lower) invert height to F.G.L = 632mm.

### ACO HEXDRAIN PRO INSTALLATION



Dig trench, allowing for width of channel plus 150mm each side for concrete haunch and depth of channel plus 150mm for concrete bedding. Allow also for 150mm concrete around and beneath sump unit. Mark finishing height with fixed line 3mm below final surface. Lay 150mm (min) bed of concrete.



Lay channels starting from outlet/sump, ensuring joints connect by lowering units horizontally. Fit endcaps to end channels For fully watertight joints, use a suitable sealant (contact ACO for further advice).



Knock out pre-formed outlet from the inside (marked with hammer symbol) and trim edges with a sharp knife. Fit outlet connector and sump. Position sump and outlet channel on concrete bed, fit PVC-U union/trap to drainage pipework.



With gratings fitted, haunch around channels/sumps with concrete. Final surface to be 3mm above grating. Bricks/paviours should be laid in mortar for lateral stability.

#### **ACO Technologies plc**

ACO Business Park, Hitchin Road, Shefford, Bedfordshire SG17 5TE Tel: 01462 816666 Fax: 01462 815895

e-mail: technologies@aco.co.uk website: www.aco.co.uk