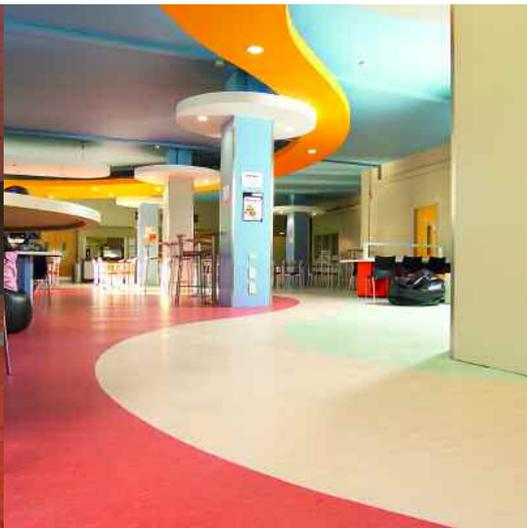




Education

EXPERTS IN EDUCATION FLOORING



Education

EXPERTS IN EDUCATION FLOORING

HELPING THE LEARNING PROCESS

The learning environment of the 21st century is changing. The creation of pleasant and comfortable surroundings facilitating various patterns of group working is bringing a new focus to school design. The choice of floorcovering will have a major impact on the overall 'feel' of an educational building and floors that are bright, colourful and cheerful can add character to a lively, modern building.

COLOUR AND DESIGN

Polyflor is committed to providing a wide variety of shades and decorations with which to create a stimulating and fun environment. An environment conducive to learning, which pupils, teaching staff and visitors can appreciate. Expressions Design Service is the Polyflor computerised waterjet service that offers unlimited opportunities for enhancing any floor, whether utilising an 'off the shelf' option or creating a bespoke design. There's almost no limit to the ideas that can come to life with the help of our advanced waterjet cutting machines.

HIGHER PERFORMANCE

Rough and tumble and the rigorous demands of the education environment mean that school floors must perform. Slip resistance, durability and ease of maintenance are general concerns throughout teaching and classroom facilities. Polyflor's products offer a wide variety of performance characteristics to suit different educational environments, and all our products are tested to international standards. Our manufacturing process conforms to ISO 9001 and we have also held ISO 14001 environmental accreditation since 2000.



EDUCATION FLOORING SOLUTIONS

Finding the right flooring solution can be a challenge, but working in partnership with a supplier offering an extensive product portfolio, backed by technical expertise and many decades of experience is a distinct advantage.





LOWER COSTS

Budgets are tight in many new build or refurbishment projects and the chosen flooring must be durable and cost-effective over its entire life cycle. Polyflor's portfolio of floorcoverings has options to suit various budgets, together with low maintenance products that will reduce whole-life costs.

LOCAL COMMUNITY

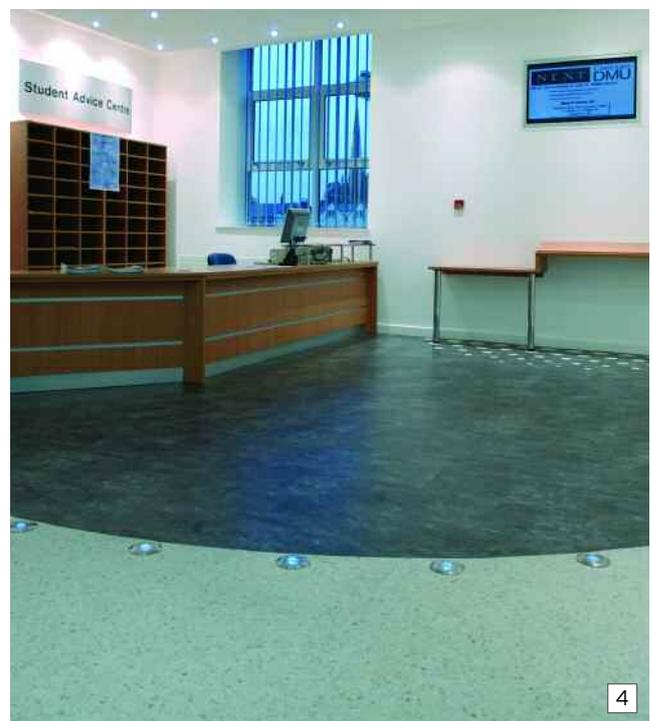
Schools are an integral part of the local community and Polyflor as a company enjoys a long association with the education sector, supporting a number of projects both in the UK and internationally. As part of the BBC Voices community project, Polyflor played a key role in the refurbishment of the 100-year old Alma Park Primary School in Levenshulme, Manchester, UK. Both children and staff put together a 'wish list' for the school and Polyflor working with a washroom system supplier, provided flooring for washrooms in the junior girls and nursery areas.

LEADERS IN PFI

Due to our expertise in this sector and extensive product portfolio, Polyflor has completed a number of UK Private Finance Initiatives (PFI) projects, such as Wiltshire Schools (26,000m²), which comprised of 3 new schools in a project totalling £30 million. Other projects include Birmingham Schools (20,000m²), UCL Cruciform Building (15,000 m²) and Dudley Schools (5,000m²).

SUBSTANTIAL WHOLE-LIFE COST SAVINGS

Polyflor is constantly developing products that reduce life cycle costs. One example is newly enhanced Supratec⁺, an exclusive polymer system that provides significant and sustainable maintenance benefits. The 'PUR' ranges are polyurethane-reinforced, allowing a lifelong polish-free maintenance regime, leading to significant cost savings. The 'PU' ranges feature a polyurethane surface treatment for easier, more cost-effective cleaning, when compared to untreated products.



MAINTENANCE ISSUES

Ease of maintenance has always been a key factor in the selection of any floorcovering. Any client will wish for their floor to remain in excellent condition throughout its life and for the cleaning process to be as cost-effective and straightforward as possible. Effective maintenance not only has aesthetic benefits, it also ensures floor performance and prevents undue wear and hygiene problems. But maintenance can be an expensive business. The combination of machinery, materials and labour means that the maintenance of a floorcovering within a building will represent a considerable lifetime cost, generally accepted to be around 90%. To reflect this, Polyflor has developed a range of products that provide trouble-free maintenance and generate significant life cycle cost savings.

More detailed information is included in this brochure.

FIRST IMPRESSIONS

ENTRANCE AREAS

Entrance flooring clearly needs to fulfil a number of functions. As well as saying 'welcome' to staff, pupils and visitors alike, they often have to cope with dirt and moisture being brought in on the soles of shoes and wheeled traffic. Attractive, durable and easy to clean, the products from the Polyflor PUR family are ideal for entrance floorcoverings. A centrepiece floor motif, geometric design or school logo using Expressions Design Service will transform the entrance area and create the perfect first impression.

CORRIDORS

Corridors, as areas of high circulation, experience intense heavy traffic at set times of the day. Whether it is a refurbishment or a new initiative, the look, feel and performance of **Forest FX** adds that extra character to a lively, modern building, to meet the rigorous demands of the education sector.

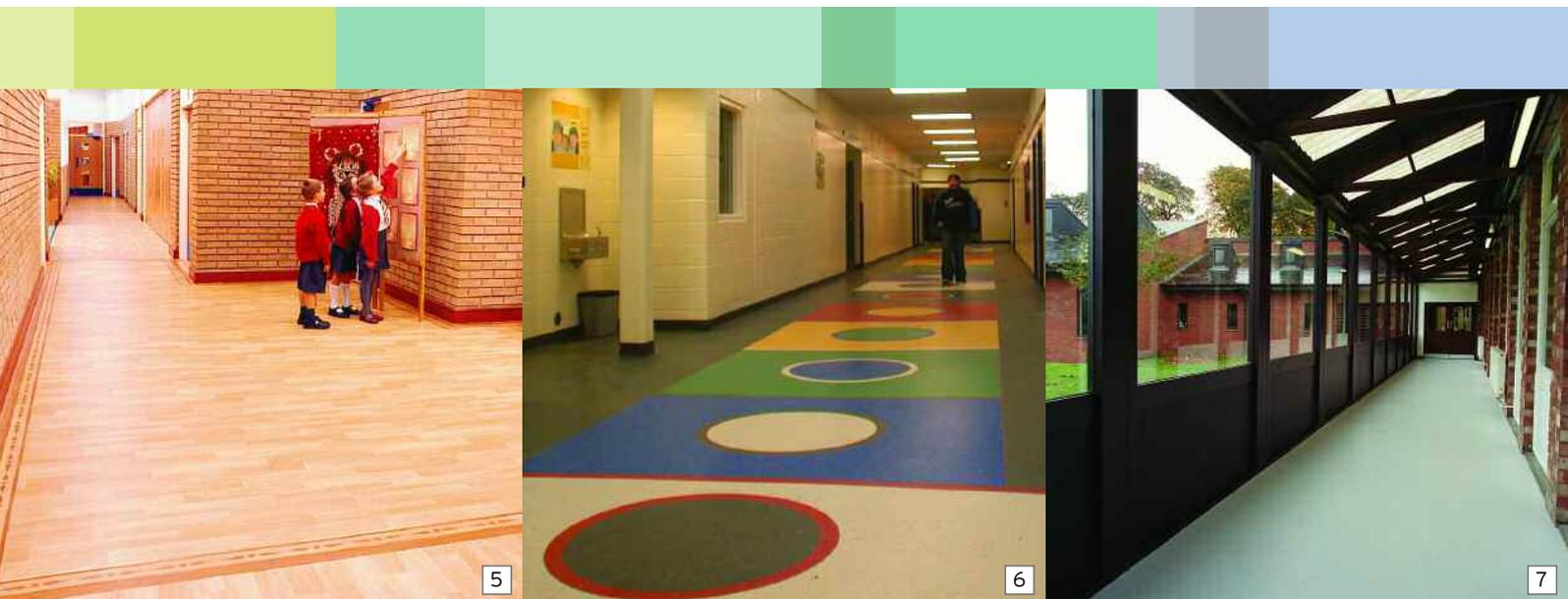
Polyflor vinyl floorcoverings have excellent durability and are manufactured to European standards, with many ranges obtaining the highest "very heavy commercial" Class 34 rating.

Polyflor's wide choice of colour options reflects contemporary colour trends and combining this with creative use of the Expressions Design Service, colour coded schemes can be implemented to assist with wayfinding, depicting learning zones, locating departments and denoting year groups. For additional underfoot comfort and sound absorbance, the **SaarFloor Rubber** range and floorcoverings from the new Acoustic collections can be used.

KEEP THE DIRT OUT



- 95% of soil and debris can be removed.
- Provide suitable water absorbing barrier matting at entrance.
- Typical walk-off length of matting required is 3 mts.
- Maintain mats in good condition and change when saturated.
- Place mats at all entrances.
- Combine barrier matting with steps to encourage students to walk over it.



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Education premises are varied and often complex sites and floors throughout any school or college have diverse needs that not only differ from area to area, but also depend on age of the children, expected activity and traffic levels. At Polyflor we understand that one project, in any one school, can encompass a number of flooring jobs.





WITHIN THE CLASSROOM

CLASSROOMS

High performance and good looks are key to classroom flooring. Easy maintenance and high light reflectance levels combine to create an environment that encourages learning. Accent colours or design elements can be used to provide visual interest and the extensive colour palette available from Polyflor often allows the flooring to colour integrate with other existing educational interior finishes and schemes.

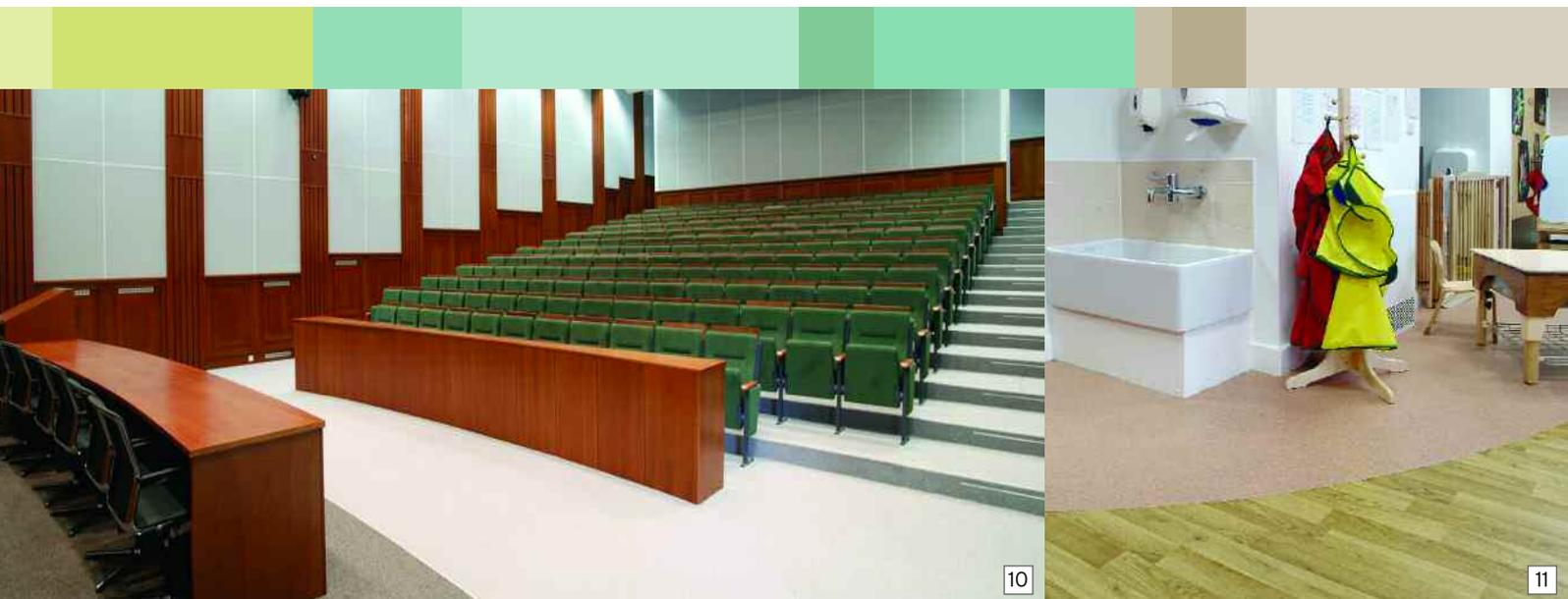
Safety flooring is often specified for use in whole classroom areas. Undertaking a thorough risk assessment of the area that is likely to get wet (eg around sinks, drinking fountains, vending machines) and identifying potential slip and trip hazards, may reveal that a combination of safety and smooth flooring is appropriate. Welding will ensure a waterproof, seamless join. A number of test methods are available for measuring slip resistance of floors and expert advice should always be sought from the Polyflor Technical team, email: tech@polyflor.com.

A variety of decorations need not result in increased maintenance costs, as the same cleaning regime can be applied across different products and shades selected from the PUR range. Savings on cleaning and labour costs can be made and the fact that fewer cleaning chemicals are needed is a major plus for the environment. A polish-free solution also avoids the accidental transfer of any polish onto other areas that could possibly increase the risk of slip.

PROTECT YOUR FLOOR



- Always use rubber stoppers on chair legs.
- Plastic caps on chair legs can increase the likelihood of scuffs.
- Consider introducing a sensible shoe policy applicable to all.
- The majority of black heel marking and scuffing is easier to remove if PUR and/or Supratec⁺ products are installed.





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DRAMA & MUSIC ROOMS

Large high-ceilinged rehearsal rooms and performance spaces are becoming increasingly accessible to students and staff alike. Options from within the Polyflor range of floorings can be used to create impressive bespoke settings.

Also the use of **Polyflor Acoustic** ranges and panels on the wall and ceilings can effectively help dampen noise levels, reduce reverberation times and significantly improve speech intelligibility.

ARTS & CRAFTS

Safety flooring is typically used in arts and crafts rooms where there is a risk of spillage or wetness that could make the floor slippery and unsafe. **Polysafe Standard** is a heavy-duty safety flooring with a traditional decoration that incorporates quartz, aluminium oxide and silicon particles, to improve traction and safety underfoot.

Slip resistance is assured throughout the guaranteed life of all Polysafe flooring ranges. **Polysafe Astral** and **Polysafe Corona**, featuring Supratec⁺, are also recommended for use in arts and crafts rooms. Newly enhanced Supratec⁺ has remarkable soil releasing properties that offer maintenance savings of up to 60% together with excellent appearance retention.



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ACT QUICKLY



- Marks from pens should be removed immediately so that the stain does not migrate into the vinyl and leave a permanent discolouration.
- The newly enhanced Supratec⁺ polymer system prevents the penetration of powder paints into the surface of the flooring allowing for easy cleanability.



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KEEPING IT QUIET, KEEPING IT SAFE

SAFE AND SOUND FLOORING

The most serious acoustic problems within any learning environment are often due to noise transfer between rooms and/or excessive reverberation in rooms.

In the UK Section 1 of Building Bulletin 93 (BB93) aims to provide a regulatory framework for the acoustic design of schools at each stage of the planning and design process and to satisfy the School Premises Regulations and the Disability Discrimination Act.

The objective of sound insulation of floors is to attenuate impact sound (eg footsteps and furniture movement) transmitted into spaces via the floor. Designed to provide an alternative solution to impact sound reduction requirements are three main acoustic flooring solutions - **Polyflor Gallery FX Acoustic**, **Polyflor Forest FX Acoustic** and the established **Polyflor Acoustifoam** system.

Excessive noise can impede learning and as part of a colourful refurbishment of the children's gallery at Liverpool's Walker Art Gallery, UK where noise reduction, ease of maintenance and long life under traffic are required, a combination of **Polyflor XL PU** and **Polyflor Acoustifoam** is installed.

KEEP IT QUIET



- Install sound absorbers in the ceiling (eg fibreglass ceiling tiles) and in walls.
- Curtains, fabrics, furniture and large plants also dampen sound.
- Consider dividing the cafeteria with acoustic screens between tables, creating acoustic zones.

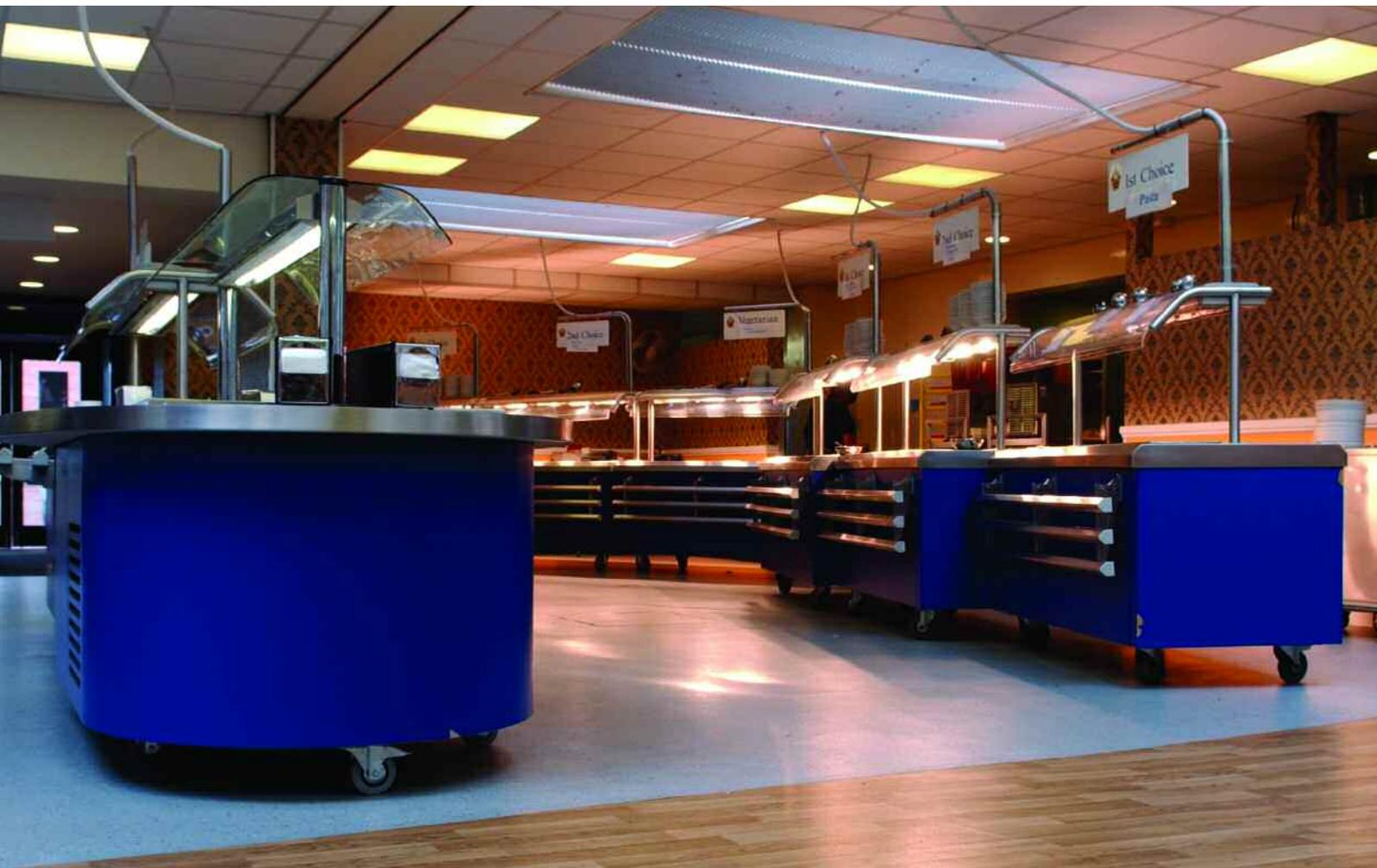


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By considering good acoustic planning, staff and students alike will be happier, more productive while teaching, studying and working.



In demanding high footfall areas, such as a school servery and refectory, the acoustic performance timber effect sheet vinyl, **Polyflor Forest FX Acoustic** is teamed with **Polysafe Astral** to provide impact sound reduction and underfoot safety at Warwick School, Warwick, UK.

“The floorcoverings are proving to be an excellent replacement for the previously installed carpet. They not only solve the problem of food stains but also provide a safer and quieter environment for pupils and staff” says Warwick School bursar Nigel Stock.



SPECIALIST FLOORING AREAS

LABORATORIES

Resistance to stains and reagents, along with easy maintenance, are major considerations in any laboratory. All Polyflor products are rigorously tested against over 100 chemical and stain tests and results are available by product, upon request. Another big concern is slip resistance. A European standard, EN 13845, defines the properties of slip resistant products and the **Polysafe** range of products are manufactured and proven to meet these requirements. In the UK, Polysafe flooring fully adheres to HSE Guidelines, giving users confidence in the ability of the floor to deal with contaminant spillages whilst providing sustained slip resistance performance.

Protect expensive equipment with the **Polyflor ESD** family of floorcoverings that meet the requirements of installations utilising static sensitive equipment such as computers. Advice from Polyflor is available on specification and installation.

WET AREAS

In wet areas, the most important feature of the floor along with easy maintenance and durability is preventing slips and falls. The floor surface can become contaminated with mud or water from pupils entering. To retain visual appeal, improve traction and safety underfoot in the wet, floorcoverings from the **Polysafe** family incorporate silicon carbide, aluminium oxide and quartz, together with a modified surface emboss to give sustainable slip resistance for the guaranteed life of the product.

Polysafe Hydro, designed for barefoot and continually wet areas, features a raised pimple emboss and a choice of multi-chip or traditional decorations.

KEEP IT SAFE



- Provide shoe-cleaning brushes/scrapers.
- Provide good drainage - no standing water, ever.
- Use a raised emboss in continually wet areas such as showers.





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CANTEEN/DINING HALL/FOOD SERVING AREAS

Heavy duty vinyl sheet **Polysafe Ultima** is specifically designed for those areas requiring enhanced slip resistance such as food preparation and kitchen areas. As with all Polysafe ranges, **Polysafe Ultima** contains antimicrobial agents for improved hygiene protection. The **Expona art & design Collection** offers a solution for virtually all of your creative demands. It features unmistakable innovative printing and embossing techniques, ensuring the very best designs are made available.

SPORTS/ASSEMBLY HALL

A gymnasium floor requires specific performance characteristics to provide a safe and practical surface for this application. **Polyflor Sport 67** and **Polyflor Sport 80** sheet vinyl sports floors are specially designed for multi-purpose indoor sports arenas. They are recommended for use in school and local authority sports halls, gymnasias and leisure centres and provides the underfoot resilience and long life demanded by such high traffic applications.

Tested in accordance with EN 14904 and other relevant European sports floor standards, the new products are suitable for a wide range of sporting activities including football, tennis, netball and basketball. **Polyflor Sport 67** and **Polyflor Sport 80** can be installed over concrete, or on cradle and batten systems. Line markings can be painted on as required.

For full specification and to discuss your requirements with our technical support department telephone +161 767 1912 or email tech@polyflor.com.

SENSIBLE SPORTS



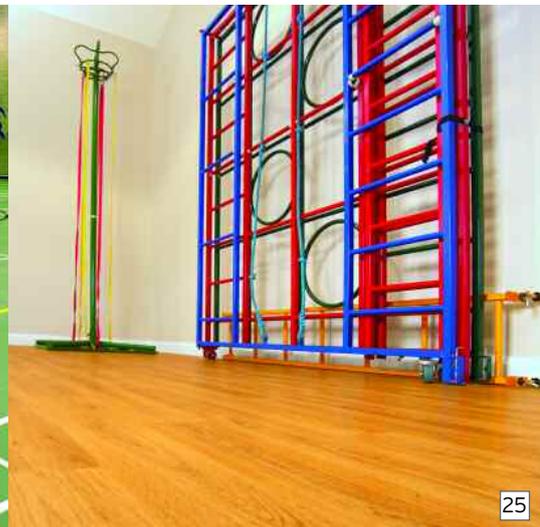
- Avoid over polishing of floor surface.
- Ensure suitable footwear is worn.



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The home of Low maintenance

MAINTENANCE SOLUTIONS

TAILORED MAINTENANCE

Ease of cleaning and maintenance are key considerations when considering products in the education sector.

Reducing maintenance costs is not difficult; what takes much more skill is reducing these costs without cutting the effectiveness of the maintenance system. By tailoring a maintenance programme, real savings can be made without compromising standards of appearance, hygiene and cleanliness.

EFFECTIVE SOLUTIONS

A tailored maintenance programme is simple to apply, with the effort (and thus the cost), concentrated where each location demands. This produces definite savings and considerable return on a floorcovering investment.

Certain Polyflor ranges benefit from enhanced formulations in relation to maintenance. The PUR or Supratec⁺ families provide long term maintenance benefits.

The PU family facilitates a reduction in the intensity of the construction clean and provides the foundation for the ongoing maintenance regime.

In our experience, a tailored maintenance approach is the best solution for all types of floorcovering.

Please refer to the individual floorcare sheets for further details on maintenance which are available upon request from Polyflor and can also be downloaded by product from www.polyflor.com.



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nance



SUPRATEC+ FAMILY

- ▶ Solution to intensive maintenance of traditional safety floorings.
- ▶ Supratec+ is an exclusive, newly enhanced polymer system which facilitates easier soil release.
- ▶ Significantly easier maintenance throughout the life of the product whilst retaining the same levels of slip performance.
- ▶ Up to a **60%** lifecycle cost saving when compared to traditional safety flooring, together with excellent appearance retention.



PUR FAMILY

- ▶ Polyurethane reinforcement provides enhanced protection and an easier maintenance regime.
- ▶ Facilitates a lifelong polish-free maintenance regime, leading to overall maintenance cost savings of ca. **48%**.



PU FAMILY

- ▶ Polyurethane surface treatment which provides an excellent foundation for an ongoing maintenance regime.
- ▶ Protection leads to ca. **24%** cost savings on maintenance when compared to untreated products.

LONG TERM MAINTENANCE BENEFITS OF SUPRATEC+

- Less rigorous maintenance regime - daily mop is all that is required to maintain the original appearance.
- 60% less maintenance costs than for traditional safety floors.
- Less cleaning chemicals and greatly reduced power requirements mean reduced environmental impact.
- Excellent appearance retention allows the specification of brighter and lighter shades.
- No yellowing from rubber sole shoes.
- Excellent resistance to grease and fats.
- Black heel marks are easier to remove.

Good basic hygiene procedures and precautions are required throughout schools and colleges to ensure safe practice and prevent the spread of infection. And this includes ensuring the flooring is kept clean.

In recognition of this, Polyflor provides low maintenance options right across our product portfolio, such as Supratec+, PUR and PU. This combined with in-depth maintenance information and technical support will help cleaning staff achieve a long-lasting hygienic and attractive floor.



SERVICE AND SUPPORT

A DEDICATED TEAM

Polyflor has dedicated and experienced personnel within its salesforce, technical department and design team, to provide comprehensive support for our customers. We also work closely with our distribution partners to ensure that support is mirrored throughout the world.

Our sales and technical support staff are ready to assist with queries on issues such as product selection, preparation of subfloor, installation, finishing and ongoing maintenance.

Our website (www.polyflor.com) provides a comprehensive reference point for product specifications, technical data, colours, latest photography and samples. Straightforward technical information on a wide range of issues is available in a downloadable pdf format. Printed technical literature is also available, including our in-depth technical manual, floorcare and product specification sheets.



When specifying commercial vinyl floorcoverings, it is important to adopt a long-term perspective. Although polyurethane enhanced or Supratec⁺ floorcoverings may cost slightly more, this initial investment will be more than compensated for by the maintenance cost savings made over the life of the floor. In addition, fewer cleaning chemicals and greatly reduced power requirements mean reduced environmental impact.

THE ENVIRONMENT

CONCERN FOR THE ENVIRONMENT

Concern for the environment, and the legacy we will leave for our children, is of paramount importance to our product development. Achievement of ISO 14001 shows that Polyflor has demonstrated an ongoing programme of continual improvement with regard to the environmental impact of our processes, practices, materials and products. However, our vision for the future, and our environmental goals, takes us beyond compliance to a standard.

We are continually striving to move towards an environmentally and economically sustainable business, ensuring that our products are environmentally consistent with their intended use by providing a high level of durability, ease of maintenance and safe disposal. Furthermore, we aim to introduce products and processes with the highest level of recycling. This is our challenge - to meet the needs of today without compromising the ability of our children, and future generations, to do the same.

SUSTAINABILITY

Flooring materials encompass a wide range of environmental performance. To demonstrate Polyflor's continuing awareness of how our operations and products affect the environment, Polyflor products **Standard XL**, **XL PU**, **Mystique PUR** and **Classic Mystique PUR** are now certificated through BRE Certification Ltd for their environmental profiles. And when the Ecopoints measured and reported in the certification are compared to BRE's Green Guide to Specification all products achieve the highest possible rating "A" over a 60-year service life.

The BRE method of environmental profiling ensures that reliable and comparable environmental information is available in the marketplace.



EXPRESSIONS DESIGN SERVICE

EXPRESSIONS DESIGN SERVICE

Expressions Design Service is the Polyflor computerised waterjet service that turns your thoughts into reality. Anything and everything is possible: from logos to landscapes. All you have to do is imagine it. Our flexible design support service can do as much or as little as you wish. If required, we can support you with your whole scheme, from colour to designs to layouts to on-screen CAD rendering and colour options. Many Polyflor education installations have incorporated designs drawn-up by pupils of the school to great effect.

MAKE YOUR IDEAS COME TO LIFE

There's virtually no limit to the shapes, patterns or pictures you can create with the help of Expressions Design Service. Should you need any help with visualisation, our designers can develop your ideas and present them back to you in the form of coloured-up illustrations, suitable for client presentation, if required. If the image is a logo or corporate identity, we would ask for black-and-white artwork from you, so that shapes can be totally accurate.

INTERPRETATION & REALISATION

When the image is agreed, we now create a detailed flooring design on computer. This specifies the Polyflor material and colours, as well as the shape and dimensions of every element of the design. When our interpretation is complete, we send drawings for your approval or amendment.

One of the world's most advanced computerised waterjet cutting machines transforms the design into a flooring 'jigsaw', with astonishing precision. Your design is then test assembled and despatched to site.

CASE STUDY - SIR WILLIAM BURROUGH SCHOOL

The refurbishment of the main hall at Sir William Burrough School in Limehouse, London, UK features the school's own vibrantly coloured floor design, incorporating a variety of shades from the **Polyflor Mystique PUR** range of low maintenance heavy duty sheet vinyl floorcoverings.

The design was recreated via the Polyflor Expressions Design Service and was installed by flooring contractor D. J. Bagot Flooring, of Wood Green, London, UK.



“The bold, bright colours in the Mystique range lent themselves perfectly to our design concept,” says the school’s facilities manager Neil Smith of Sir William Burrough School.

“And the product’s polish-free low maintenance and high performance characteristics are essential for such a heavily trafficked area of the school.”





EXPERTS IN EDUCATION

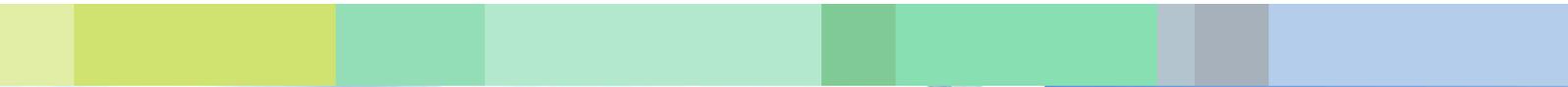
OUR COMMITMENT

Part of the James Halstead Flooring Group, Polyflor pioneered homogeneous vinyl floorcoverings in the 1950s. Since then, the company has experienced rapid growth, first in the UK and then around the world. Today, Polyflor is an international company with many overseas subsidiaries, and over 50% of production exported.

In 2006, the Queen's Award for Enterprise was recently presented to the James Halstead Group for outstanding and continuous achievement in the category of International Trade. More recently, in 2007, top selling Polysafe sheet vinyl safety flooring has been presented with the Queen's Award for enterprise in the category for continuous product development.

We put our success down to customer focus and continuous improvement: two principles that have guided the expansion of our portfolio into decorative products, safety floorings, specialist floorings, luxury vinyl tiles and the SaarFloor rubber collection.

Polyflor is quality-driven, and our manufacturing process and systems are ISO 9001 accredited. We are fully committed to reducing the environmental impact of our operations, and the company conforms to ISO 14001.



Due to our expertise in this sector and broad product portfolio, Polyflor has completed an extensive number of education installations throughout the world, providing flooring solutions for every corner of a facility, from classrooms to canteens, main halls to staff rooms, kitchens and corridors.

COVERING THE WORLD

INSTALLATION PHOTO REFERENCES

1. The Compton School, Finchley, London, UK
2. Thornton Grammar School, Bradford, UK
3. Raholt School, Akershus, Oslo, Norway
4. De Montfort University, Leicester, UK
5. St Jerome's Primary School, Liverpool, UK
6. Pine Creek, Canada
7. Manchester High School for Girls, UK
8. St Thomas More Language School, Chelsea, UK
9. Warwick School, UK
10. University, Slovakia
11. Blackburn Children's Centre, UK
12. Orchard County Primary School, Co Armagh, N Ireland
13. Koulu School, Finland
14. Beaconfield Project, Australia
15. Jenyns First School, Broughing Village, Hertfordshire, UK
16. Walker Art Gallery, Liverpool, UK
17. Warwick School, UK
18. Barton Peveril College, Eastleigh, UK
19. Oxhey Early Years Centre, Watford, UK
20. Thornton Grammar School, Bradford, UK
21. Barton Peveril College, Eastleigh, UK
22. Islington College, London, UK
23. Thomas More School, Purley, Surrey, UK
24. Castlebrook School, Unsworth, UK
25. Hawley Primary School, UK
26. Nicholls Sixth Form Football College, Manchester, UK
27. Bowmansgreen Primary School, Hertfordshire, UK
28. Polyflor Site
29. Parklands School, UK
30. Fleetwood Primary School, UK
31. Sir William Burrough School, London, UK
32. Raholt School, Akershus, Oslo, Norway
33. Breivang College, Germany
34. Gdansk University Library, Poland
35. University Brno, Germany
36. Hetlevik Skole, Norway

A SELECTION OF WORLD PROJECTS

Universidad UADE	Argentina	300m ²
Garden Hill Elementary & High School	Canada	4,450m ²
Hyvinkaa School	Finland	1,900m ²
Jarvenpaa Technical School	Finland	10,000m ²
DCU, Health Science Building	Ireland	2,000m ²
Galway University	Ireland	1,000m ²
American School	Kuwait	9,000m ²
ISM High School	Lithuania	2,500m ²
School of Language	Malta	440m ²
College of Higher Education, Shinas	Oman	1,500m ²
Nursing School, Opole	Poland	4,000m ²
School, Osowa	Poland	8,000m ²
Elite School, Ekaterinburg	Russia	3,000m ²
State Social University, Moscow	Russia	5,000m ²
Emirates International School	UAE	8,000m ²
Horizon School	UAE	3,100m ²



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James Halstead
FLOORING

