



FI---M192

Primer for Resinous Timbers

Main properties:

<ul style="list-style-type: none"> It overcomes the issues with finishing resinous woods It prevents oily and waxy oozing from exotic type of wood 	<ul style="list-style-type: none"> Overcoat-able with PE basecoats
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Versions:

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Recommended use:	• Flat parts		• Kitchen doors		• Caskets	
Application method:	Spray and roller coater					
Product Preparation for spray application:	by weight:			by volume:		
		FI---	M192	20		
	hardener	FC---	M192	100	same ratio as the procedure by weight	
	thinner	DF---	M002	50		
Product Preparation for roller coater application:	by weight:			by volume:		
		FI---	M192	10		
	hardener	FC---	M192	100	same ratio as the procedure by weight	
	thinner	DF---	M006	20		

Chemical-physical characteristics

Solid content (%)	8 ± 1
Specific gravity (g/cm ³)	0.884 ± 0.030
Viscosity DIN 4 (s) at 20°C	13 ± 2
Pot life (blended for spray)	4 h
Pot life (blended for roller)	0,5 h

Application characteristics

Number of coats	max 3
Recommended application weight	max: 50 g/m ²
Interval between coats	max: 1 h

General remarks on the application system

Drying at 20° C and R.H. between 45 and 65%: 50 g/m ²		Forced drying: 50 g/m ²	
Dust free	5'	Flash Off	20°C 5'
Touch free	15'	Forced air	50°C 15'
Over coating with PE	min 4 h – max 12 h	Cooling	20°C 5'
Sanding	4 h		
Stackable	4 h		

Substrate preparation:	Sanding of the bare substrate with 180 grit paper. Clean carefully the sanding dust from the surface. Either solvent based stains (TM---M006 or TM---M007) or waterborne stains (TY---M001 or TY---M003) may be used for coloring the substrate.
Over coating:	With PU or PE products.

General remarks

The product has unlimited shelf life. However, after prolonged storage, some settlement may occur. It is therefore advisable to homogenize well the product before using it.