

Bona has been supplying professionals with high performance wood floor finishes (oils and lacquers) since 1919. Today the company also supplies adhesives, abrasives and sanding machines, plus a range of cleaning and maintenance products to prolong the life of wood floors in homes and public places. Bona offers certified training for flooring contractors and is a RIBA approved CPD provider.

Bona Limited  
6 Thornton Chase  
Linford Wood  
MILTON KEYNES  
Buckinghamshire  
MK14 6FD  
Tel 01908 525 150  
Fax 01908 311 677  
info.uk@bona.com



# Unique Expressions

Bona Craft Oil 2K and the Bona Oil System

**Bona**<sup>®</sup>

# The star of the Bona Oil System

Bona Craft Oil 2K delivers the natural enriched look and feel of an oiled floor combined with outstanding wear resistance.

Its unique formula, made from modified plant-based oil, also offers a fast drying time and great water and stain resistance. Its long open time makes it easy to work with and it's compatible with most wood species – including tricky ones such as Cherry and Walnut.

Bona Craft Oil 2K is available in 12 stylish standard colours plus a vast range of custom shades. Custom colours mean you can match an existing floor or achieve a look that's just perfect for your design scheme. Combining Bona Craft Oil 2K with Bona Tone treatments and Mix Colours make more stunning colour effects and 2D highlights achievable.



Sand



Frost



Light  
Grey



Ash



Old  
Grey



Dark  
Grey



Invisible



Neutral



Neutral  
Light



Umbra



Clay



Graphite

## Custom colours

The swatches above show our core range of Bona Craft Oil 2K colours. But we can manufacture lots more! If you are looking for a special colour for your project, please speak to our technical department or your local Bona sales representative about the manufacture of custom colours.

All Bona finishes are developed to be safe and clean to work with and to have as little impact on the environment as possible. Bona Craft Oil 2K is no exception – it has a very low solvent content (less than 4%) making it one of the safest, cleanest oils to work with.

Bona Craft Oil 2K delivers a highly durable surface which is suitable for domestic and commercial environments. However, when supreme durability is required, for example on floors in airports, or in other busy public or commercial buildings, Bona Craft Oil 2K can be overcoated with any version of Bona Traffic lacquer.

Floors treated with Bona Craft Oil 2K are ready for light use after just 8 hours. If the oiled floor is to be overcoated with Bona Traffic lacquer, you should allow 12 hours before treatment.

Key benefits:

- A highly durable surface finish for wood floors
- High stain, water and chemical resistance
- Spot repairable
- Intermixable colours
- Fast curing – floors ready for light use in 8 hours
- Compatible with tropical wood species
- Extremely high degree of saturation
- Very low VOC content – less than 4%
- Application by squeegee, roller, trowel or buffing machine
- Overcoatable with all versions of Bona Traffic if required
- Complies with EN 71-3 safe for application on children's toys
- Available in 1.25 L and 0.350 L packs

Can be overcoated with Bona Traffic lacquer!



LOW  
VOC

COBALT  
FREE

A stunning effect on an Oak floor created using Bona Craft Oil (Ash) and Bona Brushing Technology





Casino Baden, Salzburg: Bona Craft Oil 2K (Frost and Ash) overcoated with Bona Traffic HD Silk Matt on Oak



American Hotel, Amsterdam: Bona Craft Oil 2K (Neutral) on Wenge

# Bona Oil System – the other players

## Bona Craft Oil

This one component product is the perfect oil treatment for smaller areas of floor and for doors or decorative trims. This version of Bona Craft Oil is not over-coatable with Bona Traffic lacquer but enhanced surface durability can be achieved with a coat of Bona Hardwax Oil. Use Bona Craft Oil as a first coat prior to a single coat of Bona Hardwax Oil to create a coloured floor. The one coat formulation makes it ideal for where only a partial tin will be used. Available in 1, 2.5 and 5 litre packs in six standard colours.



## Bona Tone

If you're looking for a real Scandinavian edge to your design scheme or some rich sophistication for your floor, then it's time to apply one of the Bona Tones before your choice of Bona Craft Oil. Each Tone treatment helps you achieve a unique two-dimensional effect with every line, knot and contour of the wood beautifully highlighted. Nordic Tone provides intensively white highlights and inhibits yellowing of the surface. Pre-treating with Rich Tone creates a dark brown colouration, similar to Smoked Oak.



## Bona Mix Colour

An even more intense effect can be achieved by adding one of our Mix Colours (concentrated pigment pastes) to the Bona Tone treatments. Choose from Black, Grey, White, Mahogany or Walnut to intensify or change the final colour.

**NB: Floors pre-treated with Bona Mix Colours and Tones cannot be overcoated with lacquer. Following the application of Craft Oil (one or two component versions) if extra surface durability is required (and always when Bona Rich Tone has been used) always finish the surface with a coat of Bona Hard Wax Oil.**



## Bona Hard Wax Oil

- High durability
- Extreme water resistance
- Fast drying
- Available in Extra Matt, Matt and Silk matt versions
- Safe for use on children's toys and countertops, (EN 71-3 compliant)



Bona Hard Wax Oil is a blend of natural oils and waxes designed to treat wood floors as well as other interior woodwork. On floors it delivers a high level of wear, chemical and water resistance to the surface and is therefore ideal for heavily used areas. Bona Hard Wax Oil can be used on its own or as a surface finish over either version of Bona Craft Oil to add surface durability, and always where Bona Rich Tone has been used. Overcoating Bona Craft Oil with the Extra Matt version of Bona Hard Wax Oil will add extra surface durability without altering the appearance of the floor.



Red Oak boards treated with Bona Craft Oil 2K (Neutral)



Bona Craft Oil 2K – Neutral

## Creating your effect

# How to achieve a traditional oiled look

You will need:

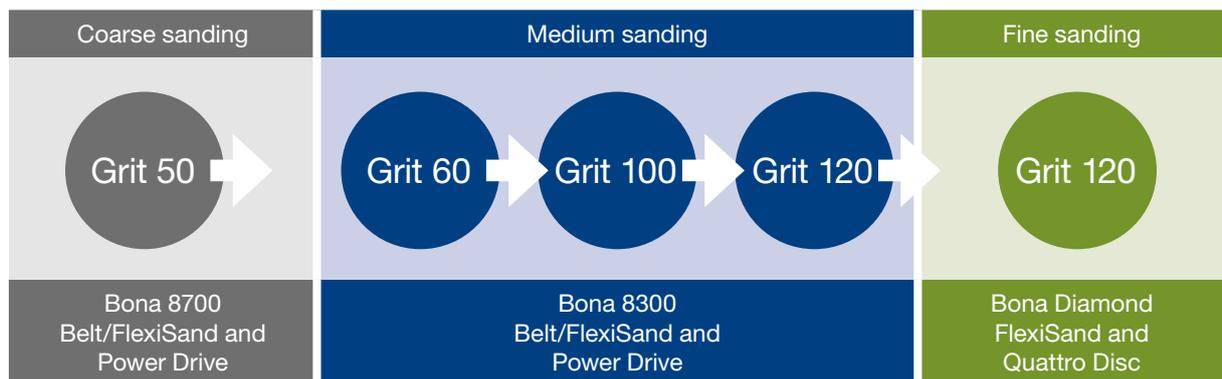
- Bona Craft Oil 2K (Neutral)
- Bona Oil Squeegee, trowel or buffing machine
- Buffing Machine
- Red or beige pad for buffing
- Bona Oil Cloths
- Bona Wool Pad



Step by step:

1. Prepare the floor according to the recommended sanding method – see below.
2. Apply a thin coat of the mixed oil to the floor and allow the wood to absorb it for 15 – 30 minutes.
3. Buff the surface with a buffing machine using a red or beige pad.
4. If required, make another pass with more oil to ensure all absorbent areas are saturated.
5. Allow a further 15 – 30 minutes before removing surplus oil using a Bona Oil Cloth fitted under the buffing machine.
6. Buff the surface with a Bona Wool Pad for a flawless finish. Ensure the oiled surface is dry if it is to be overcoated with Bona Traffic lacquer. (Omit use of Bona Wool Pad if overcoating with Bona Traffic).
7. Leave to dry for 8 hours.

## Defined Bona sanding method for stains and pigmented oils





Bona Craft Oil 2K (Ash)

Creating your effect

## Using Bona Craft Oil 2K to stain your floor

You will need:

- Bona Craft Oil 2K (Ash – for example)
- Bona Oil Squeegee, trowel or buffing machine
- Buffing Machine
- Red or beige pad for buffing
- Bona Oil Cloth
- Bona Wool Pad

Step by step:

1. Prepare the floor according to the recommended sanding method – see page 6.
2. Apply a thin coat of the mixed oil to the floor and allow the wood to absorb it for 15 – 30 minutes.
3. Buff the surface with a buffing machine using a red or beige pad.
4. Make another pass with more oil if required to ensure all absorbent areas are saturated.
5. Allow a further 15 – 30 minutes before removing surplus oil using a Bona Oil Cloth under the buffing machine.
6. Leave to dry for 12 hours.



Bona Craft Oil 2K (Ash) gives a soft look to Victorian Pine boards



Bona Craft Oil 2K (Umbra) overcoated with Bona Traffic HD

## Creating your effect

# Warm tones and a surface with ultimate durability

You will need:

- Bona Craft Oil 2K (Umbra)
- Bona Oil Squeegee, trowel or buffing machine
- Buffing Machine
- Red or beige pad for buffing
- Bona Oil Cloth
- Vacuum cleaner
- Bona Traffic HD
- Bona lacquer roller
- Bona Scrad Pad

Step by step:

1. Prepare the floor according to the recommended sanding method – see page 6.
2. Apply a thin coat of the mixed oil to the floor and allow the wood to absorb it for 15 – 30 minutes.
3. Buff the surface with a buffing machine using a red or beige pad.
4. Make another pass with more oil if required to ensure all absorbent areas are saturated.
5. Allow a further 15 – 30 minutes before removing surplus oil using a Bona Oil Cloth under the buffing machine.
6. Leave to dry for 12 hours.
7. Buff the surface with a Bona Oil Cloth.
8. Apply two coats of Bona Traffic HD using a roller.



Bona Craft Oil 2K (Umbra) was used to produce a uniform colour on this renovated mixed species floor. Overcoating with Bona Traffic HD provided ultimate surface protection for this floor in a busy public space.





Bona Rich Tone/Bona Mix Colour Black  
+ Bona Craft Oil 2K Graphite

## Creating your effect

# Rich, dark and two dimensional

Here's an example of how to use a Bona Mix Colour and Tone treatment to achieve unique two-dimensional effects where every line, knot and contour of the wood is beautifully highlighted. Where moderate or high wear protection is required, Bona Hard Wax Oil should be used to overcoat Bona Craft Oil 2K when Bona Mix Colours and Bona Tone treatments have been used.

You will need:

- Bona Rich Tone
- Bona Mix Colour (Black)
- Bona Craft Oil 2K (Graphite)
- Bona Oil Application Sleeve
- Buffing machine
- Bona Scrad Pad
- Vacuum cleaner
- Red or beige pad
- Bona Oil Cloth
- Bona Hard Wax Oil

Step by step:

1. Prepare the floor according to the recommended sanding method – see page 6.
2. Mix Bona Mix Colour with Bona Rich Tone as per the data sheet instructions.
3. Using an oil application sleeve, apply one even layer of Bona Rich Tone in the direction of the wood grain. Overlap wet on wet.
4. If more intensity is desired or if the first application is uneven, apply a second layer after 1 – 2 hours.
5. Allow the final application to dry for 5 – 10 hours.
6. Gently sand the surface with the Bona Scrad Pad, under a buffing machine at a low rpm.
7. Vacuum the surface.
8. Apply Bona Craft Oil 2K (Graphite) using a beige or red pad under the buffing machine.
9. On porous or highly absorbent wood species a second coat is advisable. Remove all surplus oil with Bona Oil Cloths.
10. Let dry for a minimum of 12 hours.
11. Vacuum when fully dry.
12. Apply two coats of Bona Hard Wax Oil.

Please refer to data sheets available at [bona.com](http://bona.com) for detailed preparation and application instructions for all Bona floor treatments.





Grace Vivid – a Bona Inspiration floor style – a brushed Oak surface treated with Bona Rich Tone, Mix Colour Black, Craft Oil Frost and Hard Wax Oil

Make oiled floors even more beautiful  
– using Bona Brush Technology!



- Brushed character
- 2-dimensional effects
- Creating texture

## Introducing Bona Brush Technology

Bona's unique Brush Technology features our new, innovative Bona Power Drive NEB click-on mount for improved attachment. This provides greater flexibility to enhance the natural character of wood and create dramatic new looks on existing pre-laid wood floors, or carry out general abrading and sanding down to the bare wood for full renovation.

From two-tone contrasts, to eye-catching, contemporary 2 colour effects, when combined with Bona's range of oils and finishes, the possibilities are endless.

### Creating texture

Bona Brush Technology brushes down deep between the grain. This enhances the texture of the wood, creating floor effects with a difference.

Even natural wood floors benefit from Bona Brush Technology, as brushing away soft wood enhances the texture and grain.

The system works on planks and on parquet blocks.

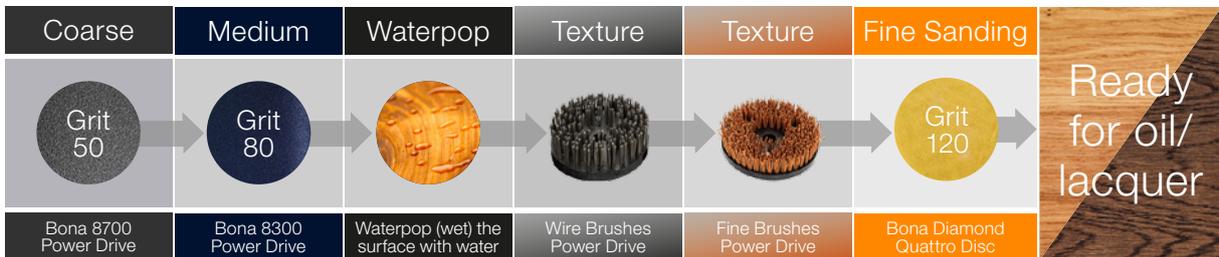
## How it works

Bona's new Brush Technology involves wire brush attachments that remove the soft wood between the hard wood, adding depth and texture to the wood's surface.

This allows the coloured oil to settle between the grain, creating a 2-dimensional effect and enhancing the natural pattern of the wood.



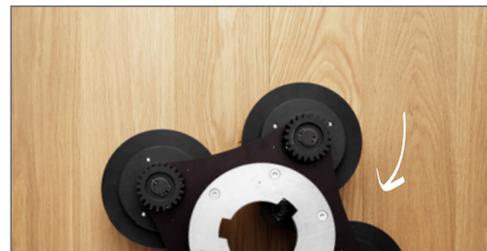
Follow Bona's recommended abrading and brushing sequence for optimal results.



## Stunning unique effects

### Bringing out the grain

Counter-rotating cylindrical wire heads brush away the soft wood, creating ridges between the wood's grain to expose the natural pattern. This creates depth and texture.



Cylindrical wire heads brush away soft wood

### Simple attachment

Brushes and sanding discs are mounted onto the Bona Power Drive NEB, locked into place with just an easy click.



Click-on mount with strong hexagon fitting

### Power Drive NEB for flexibility

Bona Power Drive NEB gives you the unique flexibility to perform brushing, traditional abrading or bare wood sanding by simply switching the attachments. All these in just one driving plate solution.

### Bona FlexiSand 1.9

For easy, direction-free brushing and sanding, the Bona Power Drive NEB is to be used together with Bona FlexiSand 1.9. With its powerful 1.9 kW motor it delivers superb results.



Dynamic cog system for sanding power

### Bona Supraflex

Use the Bona SupraFlex edge tool for brushing and sanding right up to the edge and for other hard to reach areas.



## Maintenance and Care

### Bona Care Oil

Designed to maintain floors treated with Bona Craft Oil 2K, Bona Care Oil is made from a mixture of vegetable oils and offers great coverage, fast saturation and superior protection. With a very low VOC content and odour level, the formulation is also very quick drying. Available in Neutral, Grey and White.

### Bona Soap

For gentle removal of dirt, grime and marks on floors treated with Bona Craft Oil 2K. Specially formulated to be used weekly to keep the floor in tip top condition.



LOW  
VOC

COBALT  
FREE



## Bona Wax Oil Refresher

Designed for the maintenance of floors finished with Bona Hard Wax Oil or floors factory UV-finished with oils. It restores the wear and moisture resistance of the surface.



## Bona Deep Clean System

Bona's own scrubber drier and specially formulated Deep Clean Solution combine to provide thorough cleaning for all types of wood floor. Ideal for large areas such as schools, libraries, community halls and other public or commercial environments.



# Cleaning wood floors in homes

## Bona Spray Mop

The quickest and easiest way to keep oiled wood floors clean in homes and small commercial premises is by using a Bona Oiled Floor Spray Mop. The trigger spray applies just a fine mist of Cleaner for Oiled Floors on the surface which lifts any dirt and is wiped away with the washable Multifibre pad. (Replacement cartridges are available separately.)



## Bona Cleaner for Oiled Floors

A special cleaner optimised for effective cleaning of oiled wood floors. Safe, easy to use and effective, it cleans and nourishes the surface and increases protection. Available in 1 litre spray pack, 2.5 litre refill and 850ml spray mop cartridge.



Bona also manufactures lacquers, adhesives, sanding machines and abrasives. Find out more at [bona.com](http://bona.com).

